

Manufactured by  
Prodotto daKilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>041.39160ZN</b>	<b>L.21/00322/4 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,9x16</b>		<b>ZINCATO BIANCO Cr.3</b>

**DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE**

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,14	7,50	7,22-7,35	10	0
HEAD THICKNESS	2,55	2,80	2,76-2,80	10	0
RECESS WIDTH	4,40		4,23-4,31	10	0
RECESS DEPTH #2	1,63	2,26	1,89-1,94	10	0
RADIUS UNDER HEAD	R 0,50		R 0,76-0,96	10	0
MAJOR DIAMETER	3,73	3,91	3,80-3,83	10	0
MINOR DIAMETER	2,84		2,80-2,86	10	0
PITCH	1,40		1,35-1,39	10	0
THREAD ANGLE	60°		58°32'-60°02	10	0
DRILLING POINT DIAMETER	3,10 MAX		3,01-3,09	10	0
DRILLING POINT LENGHT #2	4,25		5,18-5,29	10	0
TOTAL LENGHT	15,10	16,90	15,50-15,92	10	0
TORSION	35KGF-CM MIN		54-58 kgf-cm	10	0
DRILLING TIME	4,5 SEC MAX		1,3-1,7	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

**ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS**

COLATA N° XD801	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	80	14	7	2	6	3	7	1	22	2

**GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO**

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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**ADDITIONAL NOTES - NOTE AGGIUNTIVE**

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>